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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

| Applicant's or agent's file reference 432 WO FOR FURTHER A | | CTION | See Form PCT/IPEA/416 | | |
|---|---|--|--|--|--|
| International application No. International filing date PCT/DK2004/000177 17.03.2004 | | (day/month/year) | Priority date (day/month/year) 21.03.2003 | | |
| International Patent Classification (IPC) or national classification and IPC C07D307/88 | | | | | |
| Applicant H. LUNDBECK A/S | | | | | |
| This report is the international pr Authority under Article 35 and tra | reliminary examination re ansmitted to the applica | eport, established by thi nt according to Article 3 | s International Preliminary Examining 6. | | |
| 2. This REPORT consists of a total | of 8 sheets, including t | his cover sheet. | | | |
| 3. This report is also accompanied | by ANNEXES, comprisi | ng: | | | |
| a. 🗆 sent to the applicant and | | | | | |
| and/or sheets contain | | | | | |
| sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box. | | | | | |
| b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)), containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions). | | | | | |
| 4. This report contains indications relating to the following items: | | | | | |
| ☑ Box No. I Basis of the op | inion [.] | | | | |
| ☐ Box No. II Priority | | | | | |
| ☐ Box No. III Non-establishn | nent of opinion with rega | ard to novelty, inventive | step and industrial applicability | | |
| ☐ Box No. IV Lack of unity of | | | • | | |
| applicability; cit | Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement | | | | |
| ☐ Box No. VI Certain docum | | | | | |
| ☐ Box No. VII Certain defects | | | | | |
| ☑ Box No. VIII Certain observations on the international application | | | | | |
| Date of submission of the demand | | Date of completion of the | ls report | | |
| 29.09.2004 | | 10.02.2005 | | | |
| Name and mailing address of the internation preliminary examining authority: | nal | Authorized Officer | attiches Polaceap. | | |
| European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465 | | Fazzi, R Telephone No. +49 89 2 | 300 9510 | | |
| | | Telephone No. +49 09 2 | 399-0310 *** | | |

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International application No. PCT/DK2004/000177

| _ | Box | No. I | Basis of the repo | rt | | | |
|-----------------|---|---|--|--|-------------------------------|--|----------------------------|
| 1. | With filec | n regard i, unies | d to the language, t s otherwise indicate | nis report is based o d under this item. | n the international app | olication in the language in | n which it was |
| | | which inte | is the language of a ernational search (ur Dication of the intern | translation furnished ider Rules 12.3 and ational application (i | for the purposes of: 23.1(b)) | he following language, | |
| 2. | 2. With regard to the elements* of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report): | | | | sheets which ed to in this | | |
| | Des | cription | , Pages | | | | |
| 1-22 | | | as originally filed | | | | |
| Claims, Numbers | | | | | | | |
| | 1-58 | | | as originally filed | | | |
| | | a sequ | ence listing and/or a | ny related table(s) - | see Supplemental Bo | x Relating to Sequence L | isting |
| 3. | | ☐ the☐ the☐ the☐ the☐ the | description, pages claims, Nos. drawings, sheets/fig sequence listing (sp | ulted in the cancella s ecify): equence listing (spe | | | |
| 4. | nad Supp | not been plemen the | an made, since they tal Box (Rule 70.2(c description, pages claims, Nos. drawings, sheets/fig sequence listing (sp | have been consider)). s | ed to go beyond the d | nexed to this report and li lisclosure as filed, as indic | sted below cated in the |
| | * . | If ite | em 4 applies. s | ome or all of t | hese sheets mav | he marked "supersec | ded " |

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| _ | Box | No. IV Lack of unity of in | ventio | <u>n</u> | |
|----|-------------|--|--------------------|---------------------------------|--|
| 1. | × | In response to the invitation to restricted the claims. ☐ paid additional fees. ☐ paid additional fees under neither restricted nor paid | protes | st. | ditional fees, the applicant has: |
| 2. | | This Authority found that the Rule 68.1, not to invite the ap | require plicant | ment of unity to restrict or | y of invention is not complied with and chose, according to pay additional fees. |
| 3. | This | Authority considers that the r | equire | ment of unity | of invention in accordance with Rules 13.1, 13.2 and 13.3 |
| | | complied with. | | | |
| | \boxtimes | not complied with for the follo | wing re | easons: | |
| | | see separate sheet | | | |
| 4. | Con | Consequently, this report has been established in respect of the following parts of the international application: | | | |
| | | all parts. | | | |
| | × | the parts relating to claims No | s. 1-49 | ∍. | |
| | | | | | |
| | | No. V Reasoned stateme licability; citations and expla | nt und anatio | er Article 35 ns supporti | 5(2) with regard to novelty, inventive step or industrial ng such statement |
| 1. | Stat | ement | | | |
| | Nov | elty (N) | Yes: No: | Claims Claims | 1-49 |
| | Inve | ntive step (IS) | Yes: No: | Claims Claims | 1-49 |
| | Indu | strial applicability (IA) | Yes: No: | Claims Claims | 1-49 |
| 2. | Citat | tions and explanations (Rule 7 | 0.7): | | |

see separate sheet

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Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

s e separate sheet

- 1) Reference is made to the following documents:
- D1: EP-A-1 118 614
- D2: WO 01/32642 A
- D3: WO 00/39112 A
- D4: WO 98/19513 A
- D5: ANZALONE ET AL.: 'Substituent Effects on Hydrogenation of Aromatic Rings: Hydrogenation vs. Hydrogenolysis in Cyclic Analogues of Benzyl Ethers' J. ORG. CHEM., vol. 50, 1985, pages 2128-2133, XP002282189 cited in the application
- D6: SUGIMORI, AKIRA ET AL: 'Radiation-induced reduction of aromatic carboxylic esters in alcoholic solutions' CHEMISTRY LETTERS (1980), (5), 483-6, XP001189503 cited in the application
- D7: LEROY S FORNEY: 'Reaction of Terephthalic Acid with Formaldehyde in Sulfur Trioxide Media' JOURNAL OF ORGANIC CHEMISTRY, AMERICAN CHEMICAL SOCIETY. EASTON, US, vol. 35, no. 5, May 1970 (1970-05), pages 1695-1696, XP002936415 ISSN: 0022-3263 cited in the application

2) Non-unity (Rule 13 PCT) (Reference to section IV)

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-49

Claim 1 and dependent upon relate to a method for preparing an alkoxycarbonylphtalide of formula (III), comprising reacting a compound of formula (VIIIa) with a formaldehyde and oleum and then adding an alcohol of formula R³OH.

2. Claims: 50-56

Claim 50 and dependent upon disclose a method for preparing an intermediate suitable for the synthesis of citalopram or escitalopram, comprising the steps of preparing a compound of formula (III) and then isolating it.

3. Claims: 57-58

Claims 57 and 58 relate to compounds of formula (III).



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D3 describes on page 5, lines 25-35, the preparation of 5-ethoxy-carbonylphthalid, a compound which falls into the definition of present formula (III).

Compounds of present formula (III) are also known from the following cited documents:

D4 on page 7, examples 1 and 2;

D5 on page 2129, example 22;

D6 on page 484, example 6;

D7 on page 1696, left-hand column, last paragraph, second line from the bottom where the synthesis of 5-carbomethoxyphthalide is mentioned.

The concept linking independent claims 1, 50 and 57 seems to be represented by compounds of formula (III), which are however known in the state of the art as mentioned above.

Hence, in the absence of a single general inventive concept linking said claims, involving the same or equivalent special technical features and resulting in a teaching over the prior art, the Examiner considers that three separate inventions are to be seen in the present application, namely:

Invention (A): the process as described in claim 1 and dependent upon;

Invention (B): the process as described in claim 50 and dependent upon;

Invention (C): compounds of formula (III).

Since compounds of formula (III) are known, the three concepts have no inventive feature in common and therefore the claims on file comprise three inventions, which must be considered non-unitary (Rule 13 PCT).



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INVENTION (A)

3) Novelty (Reference to section V)

D1 and D2 relate to a process for the preparation of a 5-carboxyphthalide of formula (A) (cf. claim 1 of D1 and D2), and not to an ester thereof as it is in present claim 1.

Example 1 on page 5 of D3 discloses the preparation of 5-ethoxycarbonylphthalid from 5-carboxyphthalid and ethanol. On page 4 of D3, lines 24-27 it is mentioned that the 5-carboxyphthalide used as a starting material can be prepared by reacting a concentrated solution of terephthalic acid with formaldehyde in liquid SO₃, a process which is not however carried out in D3.

Thus, only formally present claim 1 seems new over D3.

The same considerations apply to D4, describing on page 7 (cf. examples 1 and 2) the synthesis of 5-tert-butoxycarbonylphthalid and 5-(2-propyloxycarbonyl)phthalid from 5-carboxyphthalyd and respectively tert-butanol and 2-propanol. In the examples of D4 the 5-carboxyphthalyd is not prepared.

D5 discloses the preparation of 5-carbethoxyphthalide (compound 22 on page 2129) by a different process than that of present claim 1.

D6 relates to the synthesis of 5-methyloxycarbonylphthalid (compound 6 on page 484) by radiation-induced reduction of aromatic carboxylic esters, which does not fall into the scope of present claim 1.

D7 differs from present claim 1 in that the 5-carbomethoxyphthalide (cf. on page 1696, left-hand column, last 3 lines) is prepared by reaction with methanol-BF₃.

Accordingly, the subject-matter of present claims 1-49 meets the requirements of Article 33(2) PCT.

4) Inventive step (Reference to section V)

Each of the documents D3 and D4 may be considered to represent the closest state of the art. As mentioned in paragraph 3 above, the teaching of present claim 1 differs from that of D3 and D4 in that first a compound of formula (VIIIa) is reacted with formaldehyde and



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oleum and then an alcohol of formula R3-OH is added to the reaction.

Thus, the problem to be solved by the present application may be seen in the provision of an improved process for the preparation of compounds of formula (III).

From D1 and D2 it is already known that a 5-carboxyphthalide can be prepared by reaction of terephthalic acid with oleum and formaldehyde.

D3 further proceeds with the esterification of 5-carboxyphthalide (mentioning on page 4, lines 24-27 that the 5-carboxyphthalide used as a starting material can be prepared by reacting a concentrated solution of terephthalic acid with formaldehyde in liquid SO₃) in ethanol.

Moreover, D4 reports the reaction of 5-carboxyphthalide with tert-butanol and 2-propanol and D7 the esterification with methanol-BF₃.

In view of the prior art disclosure the subject-matter of present claim 1 appears thus to be obvious and the dependent claims as well do not contain any features which, in combination with the features of claim 1, to which they refer, meet the requirements of the PCT in respect of inventive step.

No unexpected effects of the process presently claimed over the state of the art are given in the application.

Accordingly, present claims 1-49 do not meet the criteria of Article 33(3) PCT.

5) Further observations (Reference to section VIII)

- **5.1)** Claims 24-26 and 41 do not appear to be supported by the description as required by Article 6 PCT.
- **5.2)** Independent claim 1 is not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art being placed in the preamble (Rule 6.3(b)(I) PCT) and with the remaining features being included in the characterising part (Rule 6.3(b)(ii) PCT).

In the present case it seems that the characterising part is represented by the addition of the alcohol R³-OH.

- 5.3) It is at present not clear which claims example 8 of the description refers to.
- **5.4)** It is also not clear why the Applicant mentions a step (c) in claim 56, which is absent in previous claims 52-55, which claim 56 refers to.